## NEW GREEN DIELECTRICS RELATED TO CALCIUM TITANATE: SYNTHESIS AND CHARACTERIZATIONS

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Calcium titanate oxide CaTiO<sub>3</sub> (CTO) belongs to the novel engineering ceramics used in microwave technologies and is one of the post-PZT materials [1-4]. CTO and its solid solutions exhibit a lot of electronic and structural properties that make them multifunctional. Therefore, CTO-based materials attracted more and more researchers. The main purpose of the present work is the preparation of new lead-free dielectrics by solid state reaction between two perovskites: CaTiO<sub>3</sub> and KMgF<sub>3</sub>.

Calcium titanate and potassium magnesium fluoride powders were previously synthesized respectively at 850 °C and 700 °C. Several chemical compositions 1-x CaTiO<sub>3</sub> + x KMgF<sub>3</sub> were then prepared and dry-milled. The mixtures were pressed into pellets and sintered in free air at 900 °C for 2 h. The obtained ceramics were investigated by X-ray diffraction (XRD), scanning electron microscopy (SEM), differential scanning calorimetry (DSC), thermogravimetric analyses (TGA, DTGA) and dielectric measurements (DE).

The XRD study showed the formation of a fluorinated perovskite solid solution with formula  $Ca_{1-x}K_xTi_{1-x}Li_xO_{3-3x}F_{3x}$  (CTOF) in the initial composition range  $0 \le x \le 0.20$ . The diffraction peaks of CTOF samples were indexed in an orthorhombic lattice and no significant change was observed in the unit cell parameters with increasing KMgF<sub>3</sub> amount. On the other hand, the addition of KMgF<sub>3</sub> to CTO allowed the ceramic's densification at low temperature. The shrinkage increased from 1.9 % to 9.5 % and the grain's size of the various ceramics was in the range  $0.5 - 5 \ \mu$ m. Several thermal phenomena were detected by DSC and DE. No weight loss and no peak were depicted on the TGA and the DTGA curves over all the temperature range investigated; therefore, the phenomena observed by DSC and DE could be ascribed to phase transitions.

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